

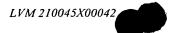
WHAT IS CLAIMED IS:

- 1. A chemical-mechanical polishing system for a substrate comprising:
- (a) a liquid carrier,
- (b) a polishing pad and/or an abrasive,
- (c) a per-type oxidizer, and
- (d) an additive of the formula

$$PO_3H_2 - (CH_2)_n - N < CH_2 - R^1$$
 $CH_2 - R^2$

wherein R^1 is a phosphono group or a carboxyl group, R^2 is a phosphono group or a carboxyl group, and n is an integer from 1 to 50.

- 2. The chemical-mechanical polishing system of claim 1, wherein R^1 and R^2 are phosphono groups.
- 3. The chemical-mechanical polishing system of claim 1, wherein R^1 and R^2 are carboxyl groups.
- 4. The chemical-mechanical polishing system of claim 1, wherein both a polishing pad and an abrasive are present, and the abrasive is fixed on the polishing pad.
- 5. The chemical-mechanical polishing system of claim 1, wherein an abrasive is present in particulate form and is suspended in the carrier.
- 6. The chemical-mechanical polishing system of claim 5, wherein the abrasive is a metal oxide.
- 7. The chemical-mechanical polishing system of claim 6, wherein the abrasive is silica.



- 8. The chemical-mechanical polishing system of claim 1, wherein the carrier is water.
- 9. The chemical-mechanical polishing system of claim 3, wherein the additive is

$$H_2O_3P-CH_2-N \begin{tabular}{c} CH_2-COOH\\ $CH_2-COOH.$ \end{tabular}$$

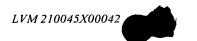
or the salt thereof.

- 10. The chemical-mechanical polishing system of claim 1, wherein the per-type oxidizer is hydrogen peroxide.
- 11. The chemical-mechanical polishing system of claim 1, wherein the carrier is water, both a polishing pad and an abrasive are present, the abrasive is a metal oxide, the per-type oxidizer is hydrogen peroxide, and the additive is

$$H_2O_3P-CH_2-N \begin{tabular}{c} CH_2-COOH\\ $CH_2-COOH.$ \end{tabular}$$

or the salt thereof.

- 12. A method of polishing a substrate comprising (a) contacting a substrate with the chemical-mechanical polishing system of claim 1, and (b) abrading at least a portion of the substrate to polish the substrate.
- 13. The method of claim 12, wherein the substrate is a semiconductor, rigid memory disk, or magnetic head.



- 14. The method of claim 12, wherein the substrate comprises nickel and phosphorous.
- 15. A method of polishing a nickel-containing substrate comprising (i) contacting the nickel-containing substrate with (a) a liquid carrier, (b) a polishing pad and/or an abrasive, (c) a per-type oxidizer, and (d) an additive selected from the group consisting of 1,2,4-triazole and piperazine, and (ii) abrading at least a portion of the nickel-containing substrate to polish the nickel-containing substrate.
- 16. The method of claim 15, wherein both a polishing pad and an abrasive are present, and the abrasive in fixed on a polishing pad.
- 17. The method of claim 15, wherein an abrasive is present in particulate form and is suspended in the carrier.
 - 18. The method of claim 15, wherein the abrasive is a metal oxide.
 - 19. The method of claim 18, wherein the abrasive is silica.
 - 20. The method of claim 15, wherein the carrier is water.
 - 21. The method of claim 15, wherein the per-type oxidizer is hydrogen peroxide.
- 22. The method of claim 15, wherein the additive is 1,2,4-triazole or the salt thereof.
- 23. The method of claim 15, wherein the additive is piperazine or the salt thereof.
- 24. The method of claim 15, wherein the nickel-containing substrate comprises nickel and phosphorous.